

SEMI-AUTOMATIC PIPE COILING SYSTEM

SPC-060-R2L-001



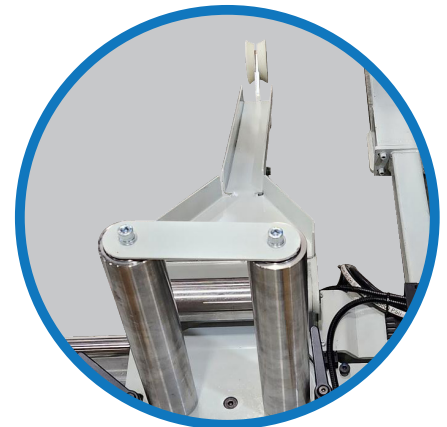
Standard 480V/3PH/60Hz power supply and 90 psi air supply is required unless other is specified.

SEMI-AUTOMATIC PIPE COILING SYSTEM

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Electrical/Mechanical Specifications

- Pipe size range: 1/2" CTS to 2" IPS nominal OD (or 15-60mm)
- Coil ID range: 24" to 70" (manual adjustment)
- Coil OD (max): ID + 24"
- Coil width range: 4" to 20" (manual adjustment)
- Coil weight capacity: 400 lbs.
- Speed range max: 80 FPM continuous (with overspeed)
- Strapping method: manual
- Pipe attachment: manual clamp
- Pipe layering: automatic
- Auto stop: at pipe end
- Tail end retainer: hydraulic powered wrap arm
- Coil head collapse: hydraulic powered
- Coil support plates: optional 3 sets (required for full range)
- NOTE: 1 set (6) coil support plates included for 24" coil ID.
- Index function: between strap points



SEMI-AUTOMATIC TAIL RETAINER



CONTROLS

Model SPC-060-R2L-001 (Left To Right)

- Allen-Bradley controls and Red Lion HMI.
- 1 set (6) coil support plates for 24" ID coil.
- Supplied with swivel jacking casters.

Options

- Extra Toggles Spare Parts
- Pendant
- 12" Touch Screen