

# AUTOMATIC REWIND COILER



## ARC030SH-F

Leaders with (PCT) Pipe Coil Technology Innovations

### Greater Production Flexibility

Coil size changes are made frequently and easily while maximizing extrusion efficiency. Finished coil inventory is typically reduced when coil production is aligned with order fulfillment. Rewind coiling may also be performed remotely, i.e. at distribution warehouse.



Off-Line Automatic Coiling

### Standard Automatic Coiler Models for Small Diameter

Machine Size Ref.	ARC020	ARC025	ARC030	ARC060
Pipe Size	0.25" to 1"	0.25" to 1"	0.25" to 1.25"	1.25" to 2"
Coil Head Choice	1 or 2	1 or 2	1 or 2	1 or 2
Coil ID	8" to 16"	14" to 24"	19.5" to 34"	24" to 52"
Coil OD (max.)	27"	40"	54"	80"
Coil Width (max.)	10"	12"	14"	20"
Packaging Choice	S or F	S or F	S or F	S or F

**KEY:**      **S - Strap**    **F - Film Wrap**



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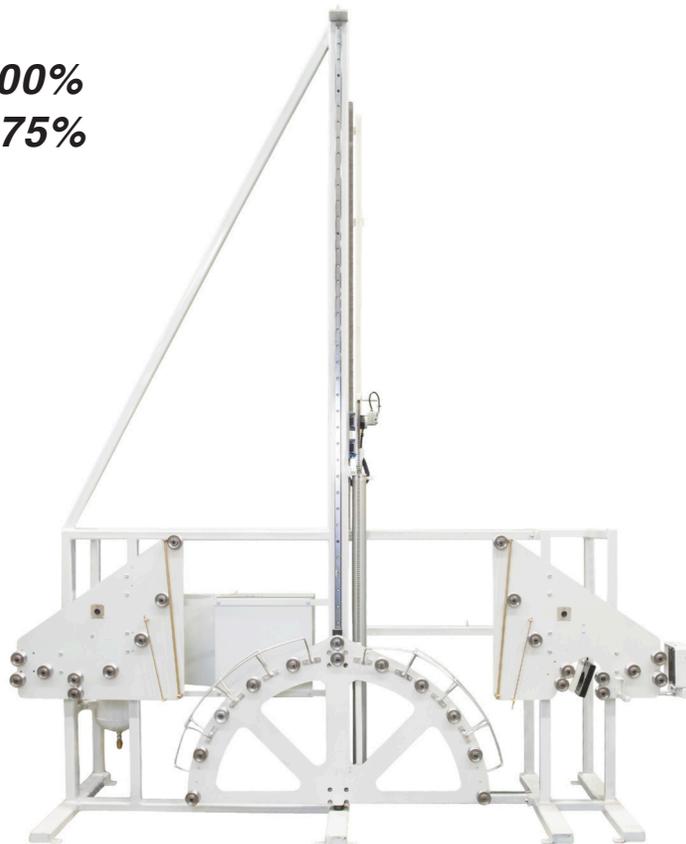


Coil Length (ft)	Coils per Hour	Equivalent Line Speed (FPM)
100	100	166
200	80	266
300	70	350
500	52	433
750	36	450
1000	28	466

**Packaging and transfer speed set at 650 FPM. Rates based upon rewind system with single head coiler applying stretch film.**

***Increase Extrusion Speed up to 100%  
and Reduce Labor Cost up to 75%***

Off-line coiling separates the production of finished coils from the extrusion process enabling higher extrusion speeds, less downtime, reduced waste and labor cost per coil. This proven method should be considered when two or more extrusion lines producing similar sized products are in service, or when on-line production of finished coils reduces extrusion line speed throughout efficiencies.



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